

Work Order ID 58672

Friday, May 14, 2010 8:26:08 AM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 5/13/2010 Start Qty: 36.00



Cust Item ID:

Required Date: 5/20/2010 Req'd Qty: 36.00



Customer:

Reference:

Approvals:

Process Plan:

PA

Date: 10-5-14 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

☐

Debur

SL 10/05/21 (36)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/05/21

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

SL 10/05/21

36

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Stop



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Cust Item ID:

Required Date: 5/20/2010 Req'd Qty: 36.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

*Basket cell**16/05/25 (36)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/05/25**P/10-5-25 (36)*

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Picklist Print

Friday, May 14, 2010 8:26:32 AM

Page 1

Work Order ID: 58672

Parent Item: D3759-1

Parent Item Name: Bushing

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Date: 5/13/2010

Required Date: 5/20/2010

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	30.7400	0.0625			



304 ROUND BAR 0.375



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	12.1	
111323	0	
114467	12.1	
MAT029	18.64	
113325	3.85	
114356	14.79	

114676

2.6

SL 10/05/21

W/O:		WORK ORDER CHANGES					
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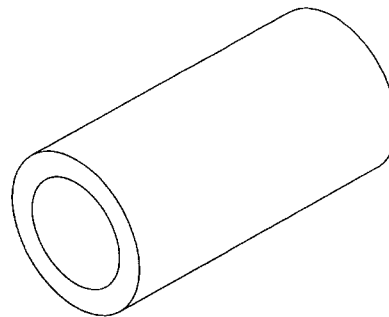
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NOTE: Date & initial all entries



D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58672

BD 10-5-14

RELEASED
18.03.03 M.P.

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION		BY	DATE
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		AJS			
CHECKED		ME		DRAWING NO.	REV. A
MFG. APPR.		ME		D3759	SHEET 1 OF 2
APPROVED		ME		TITLE	SCALE
DE APPR.		#		BUSHING	NTS
DATE		08.03.03		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

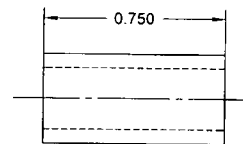
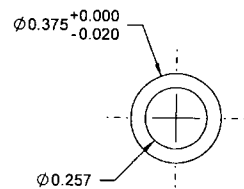
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D3759-1 BUSHING

W/0.58672

11-03-11

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3759	REV. A SHEET 2 OF 2
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	BUSHING	NTS
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DATE	08.03.03		

Dart Aerospace Ltd

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